

Having problems soldering?

Maybe it is the solder that you are using.

Lead-free solder is used in most consumer electronics products manufactured in the EU.

However, it is not the best type for use by hobbyists.

Try switching to 60/40 solder (made from 60% tin and 40% lead).

You will probably find it is much easier to use and provides better results.

If you have a soldering station, set the temperature to around 190 degrees C.

At our meetings and activities, you can buy solder in different thicknesses.

18swg is used for larger joints, while 22swg is used for general kit building and 26swg for surface mount soldering.